BZ 2550

High Frequency Welding-Blanking Machine

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BZ 2550 - Technical Features

Feature	Unit	Value
Maximum welding force	Kg	50,000
Maximum blanking force	Kg	60,000 (52,000 with cylinder)
Maximum H.F. power at electrodes	kW	30
Nominal operating frequency	MHz	27.12
Number of rotating table stations	No.	2 or 4
Maximum error on external disc diameter	mm	±0.10
Electrode-holder plate dimensions	mm	700 x 480 (780 x 480, 2 levels)
Supply voltage	Volt	3x400+N+T
Rated current	A	65
Rated power	kW	43
Air supply pressure	bar	6
Air consumption at maximum production	NL/min	50
Maximum production rate	strokes/hour	420
Overall machine dimensions	mm	4500 x 3500 x 2100 h
Approximate net weight	Kg	6,670

The above-mentioned aesthetic and technical features are not binding. Our company reserves the right to introduce, without prior notice, any modifications deemed necessary to improve the machine's performance.